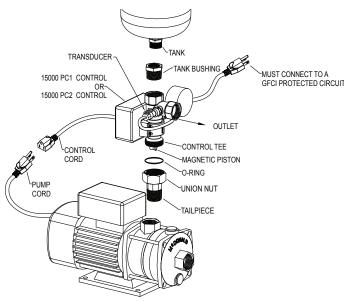


## IMPORTANT NOTICE - READ CAREFULLY

## **Repair Tee Assembly Instructions**



- 1. Disconnect power from wall.
- 2. Isolate pump by closing valves and drain.
- 3. Disconnect power coupling from transducer.
- 4. Remove tank and bushing
- 5. Remove Union Nut from tailpiece.
- 6. Remove tail piece.
- 7. Remove transducer and control panel from tee.
- 8. Assemble transducer to tee (Reducing bushing supplied if needed).
- 9. Assemble control panel to tee.
- Apply pipe sealant on the male threads of tailpiece. Install into outlet of pump. DO NOT apply any pipe sealant on pump threads.
- 11. Make sure the union nut is over the tailpiece before threading into pump.
- 12. Apply pipe sealant on male threads of tank bushing. Install into top of control tee.
- 13. Apply pipe sealant on tank threads and install into top of tank bushing. Tank should only be tightened using wrench flats. Pressurize tank. NOTE: Pressure must be set 2 psi less than the start press of the pump.
- 14. Plug in transducer and control cord of pump.

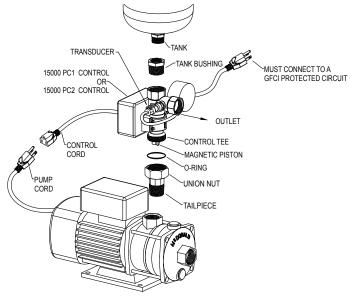


WARNING: It is unlawful in CALIFORNIA & VERMONT (effective 1/1/2010); MARYLAND (effective 1/1/2012); LOUISIANA (effective 1/1/2013) and the UNITED STATES OF AMERICA (effective 1/4/2014) to use any product in the installation or repair of any public water system or any plumbing in a facility or system that provides water for human consumption if the wetted surface area of the product has a weighted average lead content greater than 0.25%. This prohibition does not extend to service saddles used in California, Louisiana or under USA Public Law 111-380.



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- 4. Remove tank and bushing.
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- 8. Assemble transducer to tee (Reducing bushing supplied if needed).
- 9. Assemble control panel to tee.
- 10. Apply pipe sealant on the male threads of tailpiece. Install into outlet of pump. **DO NOT apply any pipe sealant on pump threads.**
- 11. Make sure the union nut is over the tailpiece before threading into pump.
- 12. Apply pipe sealant on male threads of tank bushing. Install into top of control tee.
- 13. Apply pipe sealant on tank threads and install into top of tank bushing. Tank should only be tightened using wrench flats. Pressurize tank. NOTE: Pressure must be set 2 psi less than the start press of the pump.
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