IMPORTANT NOTICE - READ CAREFULLY

"T" Series Compression Connectors



The A.Y. McDonald "T" Series compression system is a simple convenient method of connection for tube size service materials (copper or plastic).

The simple steps listed below will make your job easier and assure fast, safe, and watertight connections:

- 1. Service tubing should always be <u>snaked</u> in the ditch.
- Use a tube or pipe cutter to assure a square end. Make sure pipe is round. On copper tubing, use a rounding tool, if necessary. Surface should be clean and free of nicks.
- 3. Insert stiffeners must be used on all plastic tube except rigid PVC
- **4.** Stab tube or pipe through the nut and into the socket of the valve or fitting until it bottoms out (Some fittings may or may not have a stop).
- 5. Tighten the "T" Series nut to the following minimum torques. Over torquing by 5-10 ft-lbs will not affect connection.

3/4" size 50 ft-lbs

1" size 55 ft-lbs

1 1/4" size 65 ft-lbs

1 1/2" size 100 ft-lbs

2" size 125 ft-lbs

- 6. PRESSURE TEST FOR LEAKS BEFORE BACKFILLING
- 7. Use only on cold water services.

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"T" Series Compression Connectors

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"T" Series Compression Connectors

A.Y. McDonald waterworks products are designed for reliable service.

Like all brass products, however, they can be damaged by improper handling and use.

CAUTIONS

- 1. Protect threads. Avoid loose fitting wrenches. Do not drop or impact.
- Use extra care with high water pressures (over 100 PSIG) and pipe or tubing over 1". Consult factory if desired.
- 3. Inspect and test all joints, valves and fittings before backfilling.
- Backfill carefully so as to avoid damage to the service line and connections. Looping of the service lines is recommended to minimize strain.
- 5. DO NOT use Vaseline®, plumber's grease, or any other petroleum based product on seals or o-rings.

Damage caused by improper use and/or handling will void our warranty

WARNING: It is unlawful in CALIFORNIA & VERMONT (effective 1/1/2010); MARYLAND (effective 1/1/2012); LOUISIANA (effective 1/1/2013) and the UNITED STATES OF AMERICA (effective 1/4/2014) to use any product in the installation or repair of any public water system or any plumbing in a facility or system that provides water for human consumption if the wetted surface area of the product has a weighted average lead content greater than 0.25%. This prohibition does not extend to service saddles used in California, Louisiana or under USA Public Law 111-380.

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